

Circuit-Breaker Switchgear

Type SIMOPRIME, up to 17.5 & 24 kV, Air-Insulated Medium-Voltage

**Hai Nam Automation Technology JSC.** 



### **Benefits and Typical Uses**

Application	Page
Benefits	3
Typical uses & Application	3 and 4
Technical Data	
Ratings	5
Classification, Dimensions,	
Room Planning	6
Product Range	
Panels	7
Design	
Panel design	8
Compartments, interlocks,	
operation	9
Benefits and features	10
Standards	
Standards, specifications,	
guidelines	11 and 12
Certificate	13
Notes	14-15



### Benefits (see also page 14 for details)

- Saves lives
- · Peace of mind
- · Increases productivity
- Saves money



The circuit-breaker switchgear type SIMOPRIME is a factory-assembled. type-tested switchgear for indoor installation according to IEC 62271-200 and VDE 0671-200. Loss of service continuity category: LSC 2B. Partition class: PM

Internal arc classification: IAC A FLR, Isc w 40 kA, arc duration: 1 or 0.1 s



The circuit-breaker switchgear type SIMOPRIME A4 is a factoryassembled, type-tested switchgear for indoor installation according to IEC 62271-200 and VDE 0671-200. Loss of service continuity category: LSC 2B.

Partition class: PM Internal arc classification: IAC A FLR

arc duration: 1 or 0.1 s

### SIMOPRIME panel

Maximum ratings 17.5 kV / 40 kA / 3600 A

### Typical uses

The SIMOPRIME circuit-breaker switchgear can be used in transformer and switching substations, e.g.:

### SIMOPRIME A4 panel

Maximum ratings 24 kV / 25 kA / 2500 A

### Typical uses

The SIMOPRIME A4 circuitbreaker switchgear can be used in transformer and switching substations, e.g.:

### Application: Power supply system

Power supply companies

### Application: Industry

- **Power Stations**
- Cement Industry
- Automobile Industry
- Iron And Steel Works
- Rolling Mills
- Mining Industry
- Textile, Paper And Food Industries
- Chemical Industry
- Petroleum Industry
- Pipeline Installations

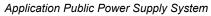
### Offshore Installations

- **Electrochemical Plants**
- Petrochemical Plants
- Shipbuilding Industry
- **Diesel Power Plants**
- **Emergency Power Supply** Installations
- Lignite Open-Cast Mines
- **Traction Power Supplies**

# Application Application



Application Industry





Application Industry



SIMOPRIME Switchgear



SIMOPRIME A4 Switchgear

### Electrical data (maximum values) of SIMOPRIME

Ratings	Rated values (max.)	Ratings	Rated values (max.)	
Switchgear up to 7.2 kV		Switchgear 15 kV		
Rated voltage	7.2 kV	Rated voltage	15 kV	
Rated frequency	50/60 Hz	Rated frequency	50/60 Hz	
Rated short-duration power-frequency withstand voltage	20 kV 1)	Rated short-duration power-frequency withstand voltage	35 kV	
Rated lightning impulse withstand voltage	60 kV	Rated lightning impulse withstand voltage	95 kV	
Rated short-time withstand current, 3 s	40 kA	Rated short-time withstand current, 3 s	40 kA	
Rated peak withstand current at 50/60 Hz	100/104 kA	Rated peak withstand current at 50/60 Hz	100/104 kA	
Rated short-circuit breaking current	40 kA	Rated short-circuit breaking current	40 kA	
Rated short-circuit making current at 50/60 Hz	100/104 kA	Rated short-circuit making current at 50/60 Hz	100/104 kA	
Rated normal current of busbar	3600 A	Rated normal current of busbar	3600 A	
Rated normal current of feeders  – with circuit-breaker  – with vacuum contactor	3600 A 400 A 2)	Rated normal current of feeders  – with circuit-breaker	3600 A	
Switchgear 12 kV		Switchgear 17.5 kV		
Rated voltage	12 kV	Rated voltage	17.5 kV	
Rated frequency	50/60 Hz	Rated frequency	50/60 Hz	
Rated short-duration power-frequency withstand voltage	28 kV 1)	Rated short-duration power-frequency withstand voltage	38 kV	
Rated lightning impulse withstand voltage	75 kV 3)	Rated lightning impulse withstand voltage	95 kV	
Rated short-time withstand current, 3 s	40 kA	Rated short-time withstand current, 3 s	40 kA	
Rated peak withstand current at 50/60 Hz	100/104 kA	Rated peak withstand current at 50/60 Hz	100/104 kA	
Rated short-circuit breaking current	40 kA	Rated short-circuit breaking current	40 kA	
Rated short-circuit making current at 50/60 Hz	100/104 kA	Rated short-circuit making current at 50/60 Hz	100/104 kA	
Rated normal current of busbar	3600 A	Rated normal current of busbar	3600 A	
Rated normal current of feeders  – with circuit-breaker  – with vacuum contactor	3600 A 400 A 2)	Rated normal current of feeders  – with circuit-breaker	3600 A	

- 1) Option: Higher values acc. to GOST standards
- 2) Depending on the rated current of the HV HRC fuses installed
- 3) 60 kV for vacuum contactor

### Electrical data (maximum values) of SIMOPRIME A4

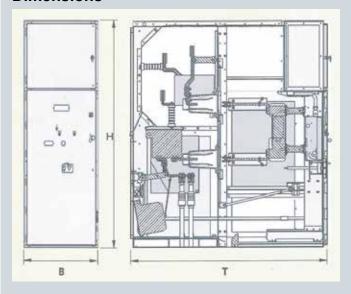
Ratings	Rated values (max.)
Switchgear up to 24 kV	
Rated voltage	24 kV
Rated frequency	50/60 Hz
Rated short-duration power-frequency withstand voltage	50 kV
Rated lightning impulse withstand voltage	125 kV
Rated short-time withstand current, 3 s	25 kA
Rated peak withstand current at 50/60 Hz	63 kA
Rated short-circuit breaking current	25 kA
Rated short-circuit making current at 50/60 Hz	63 kA
Rated normal current of busbar	2500 A
Rated normal current of feeders  – with circuit-breaker  – with fused load break switch	2500 A As per fuse

### Classication of the SIMOPRIME A4 Switchgear according to IEC 62271-200

Internal arc classification		
Classification		IAC
Accessibility  – Front  – Rear  – Lateral		Type A Type A Type A
Test current Arc duration	kA s	25 1.0

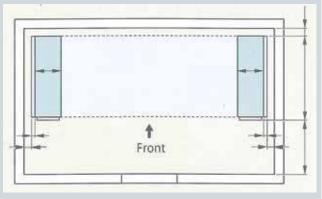
Construction and design				
Partition class Loss of service continuity category	PM (metallic partition) LSC2B (metal-clad)			
Compartment accessibility (standard)  - Busbar compartment  - Switching-device compartment  - Low-voltage compartment  - Connection compartment  - Front connection  - Rear connection	Tool-based Interlock-controlled Tool-based Interlock-controlled and Tool-based Tool-based			

### **Dimensions**



All panel	types		Dimensions in mm
Width	Circuit-breaker panel for 1250 A dth B for 2000 A		800 1000
		Load Break Switch	500
Height	Н	With standard low-voltage compartment and IAC 0.1 s	2250
Depth	Т	Standard	1900

# **Room Planning** (room height ≥ 2850 mm) Front connection



### Single-row arrangement (plan view)

For dimensions B (width) and T (depth) refer to table on this page

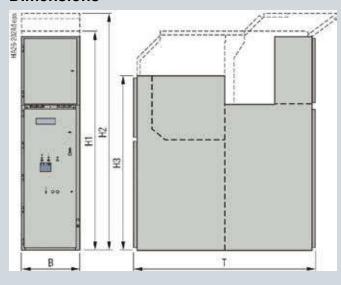
- 1) For panel replacement: Control aisle 2000 mm
- 2) Minimum distance to wall 150 mm

# Classication of the SIMOPRIME Switchgear according to IEC 62271-200

Internal arc classification				
Classification	Classification			
Accessibility  - Front  - Rear  - Lateral		Type A Type A Type A		
Test current Arc duration	kA s	25/31.5/40 0.1/1.0		
Rated normal current of feeders  – with circuit-breaker  – with vacuum contactor		3600 A 400 A		

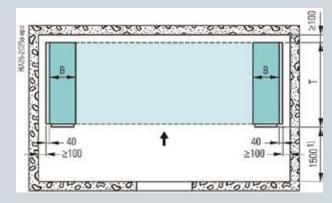
Partition class	PM (metallic partition)
Loss of service continuity category	LSC2B (metal-clad)
Compartment accessibility (standard)  – Busbar compartment  – Switching-device compartment  – Low-voltage compartment  – Connection compartment  – Front connection  – Rear connection	Tool-based Interlock-controlled Tool-based Interlock-controlled and Tool-based Tool-based

### **Dimensions**



All panel	All panel types Dimensions in mm			
		Circuit-breaker panel ≤1250 A 2500 A, 3150 A, 3600 A Contactor panel	up to 31.5 kA 600 800 435/600	<b>40 kA</b> 800 800
Width	В	Disconnecting panel ≤1250 A 2500 A, 3150 A, 3600 A	600 800	800 800
vvidur	J	Bus sectionalizer/circuit- breaker panel ≤1250 A 2500 A, 3150 A, 3600 A	600 800	800 800
		Bus sectionalizer/bus riser panel ≤2500 A 3150 A, 3600 A	600 800	800 800
		Metering panel	600	800
	H1	With standard low-voltage compartment and IAC 0.1 s	2253	2253
Height	H2	With standard low-voltage compartment and IAC 1.0 s	2425	2425
	Н3	-	1780	1780
Depth	Т	Standard	1860	1860

# **Room planning** (room height ≥ 2800 mm) Front connection



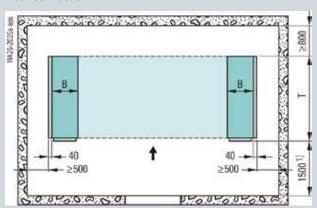
### Single-row arrangement (plan view)

For dimensions B (width) and T (depth) refer to table on this page

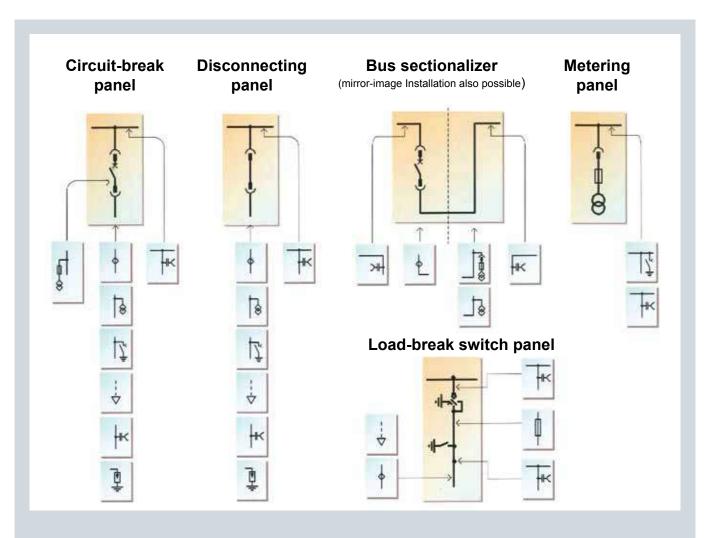
1) Control aisle widths

≤ 31.5 kA andw3150 A versions: ≥1500mm 40 kA or 3600 A versions: ≥1700mm For panel replacement: ≥2000mm

### Rear connection



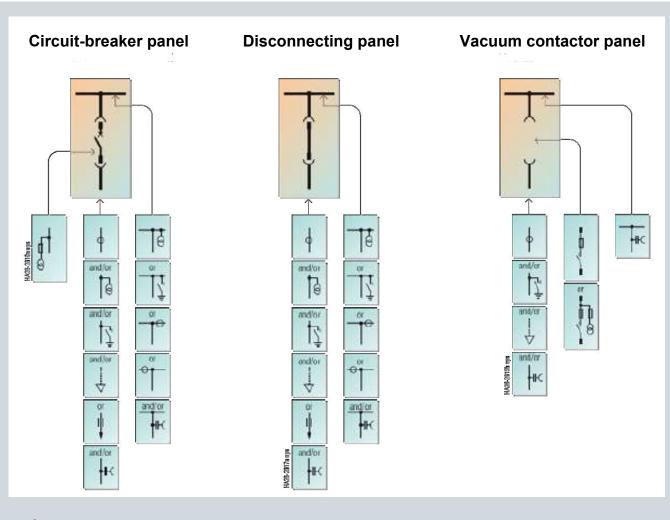
**Single-row arrangement** (plan view) For dimensions B (width) and T (depth) refer to table on this page.



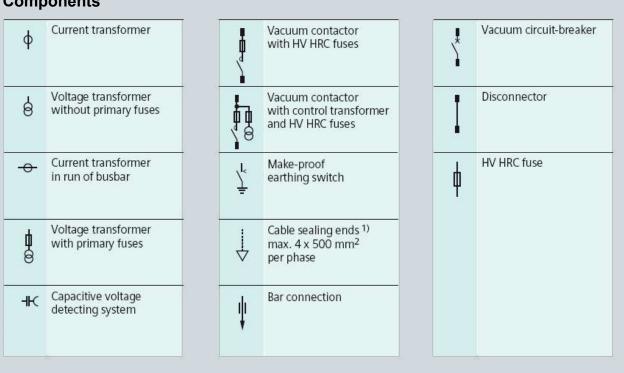
### Components

•					
ф	Current transformer	****	Withdrawable voltage transformer with primary fuses	ф	HV HRC fuse
8	Voltage transformer without primary fuses	7,	Make-proof earthing switch	Ż	3AH5 vacuum circuit-breaker
₩ 😸	Voltage transformer with primary fuses		Disconnecting link or dummy truck	宀	Three-position Switch-disconnector
4<	Capacitive voltage detection system	<b>→</b>	Cable sealing ends <sup>1</sup> 4x500 mm <sup>2</sup> per phase	Ī	Surge arrestor

1) The details refer to conventional RXS single-core sealing ands for XLPE cables or other makers with similar dimensions.



### Components

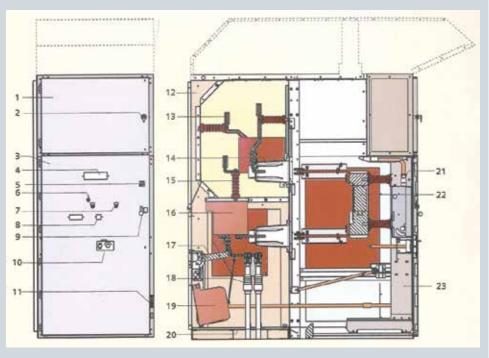


1) The details refer to conventional single-core sealing ends.

### Legend for panel design:

- Door of low-voltage compartment
- Opening for locking or unlocking the low-voltage compartment door
- High-voltage door of switching device compartment
- Inspection window for checking the switchingdevice truck
- Opening for locking or unlocking the high-voltage
- Opening for mechanical charging of circuit-breaker closing spring
- Openings formanual operation (ON/OFF) of the circuit-breaker
- Inspection window for reading the indicators
- 9. Door handle
- 10. Openings for switchingdevice truck operation
- 11. Opening for earthing-switch operation
- 12. Pressure relief duct
- 13. Busbars
- 14. Bushings
- Post insulators
- 16. Block-type current transformer
- 17. Option: Make-proof earthing switch
- 18. Cable sealing ends
- 19. Option: Voltage transformer
- 20. Earthing busbar
- 21. Low-voltage plug connector
- 22. Vacuum interrupters
- 23. Switching-device truck

### Basic panel design (exsample)



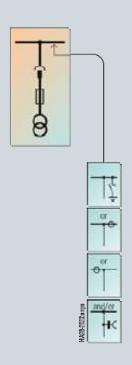
Circuit-breaker panel

Design: Connection from front with block current transformer

- Switching-device compartment
- В Busbar compartment
- С Connection compartment
- Vacuum circuit-breaker truck
- Low-voltage compartment

# **Bus sectionalizer** (mirror-image installation also possible) Dus riser

# **Metering panel**



# Components

ф	Current transformer
8	Voltage transformer without primary fuses
<del>-</del>	Current transformer in run of busbar

	Withdrawable voltage transformer with primary fuses
Ж	Capacitive voltage detecting system

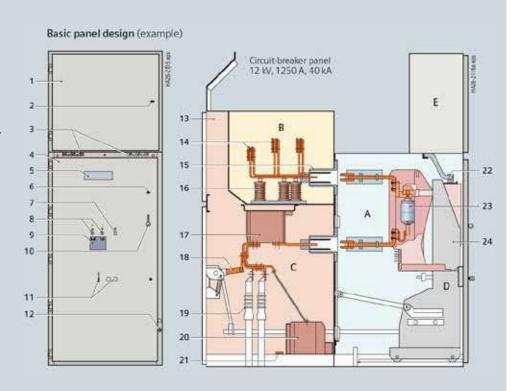
il-C

	Make-proof earthing switch
\ <sup>*</sup>	Vacuum circuit-breaker

### Panel design SIMOPRIME

### Legend for panel design:

- Door of low-voltage compartment
- Opening for locking or un-2. locking the low-voltage compartment door
- Option: Capacitive voltage detecting systemfor feeder and busbar
- High-voltage door
- Inspection window for checking the switchingdevice truck
- Opening for locking or unlocking the high-voltage
- Opening for mechanical charging of circuit-breaker closing spring
- Openings formanual operation (ON/OFF) of the circuit-breaker
- Inspection window for 9. reading the indicators
- 10. Door handle
- 11. Openings for switchingdevice truck operation
- 12. Opening for earthing-switch operation
- 13. Pressure relief duct
- 14. Busbars
- 15. Bushings
- Post insulators 16.
- 17. Block-type current transformer
- 18. Option: Make-proof earthing switch
- 19. Cable sealing ends20. Option: Voltage transformer
- 21. Earthing busbar
- 22. Low-voltage plug connector
- 23. Vacuum interrupters
- 24. Switching-device truck



- Switching-device compartment
- В Busbar compartment
- С Connection compartment
- Vacuum circuit-breaker truck
- Low-voltage compartment

# Design

# Switching-device compartment

- All switching operations with high-voltage door closed
- · Pressure relief upwards
- Panel powder-coated with epoxy resin
- Shutter operating mechanisms separately for
  - Busbar compartment
  - Connection compartment
- Metallic, earthed shutters and partitions ensure partition class PM
- High-voltage door pressureresistant in the event of internal arcs in the panel
- Metallic ducts on the side for laying control cables
- Interlocking between highvoltage door and circuitbreaker truck ensures interlock-based access
- Option: Test sockets for capacitive voltage detecting system
- Switching-device compartment to accommodate components for implementing various panel versions with
- Vacuum circuit-breaker with or without voltage transformers on the truck
- Disconnector truck
- Vacuum-contactor truck
- Metering truck

### **Busbar compartment**

- Pressure relief upwards and through rear pressure relief duct
- Option: Busbar transverse partition between panels
- Busbars made of flat copper, bolted from panel to panel
  - For rated normal currents up to 3600 A
  - Option: Insulated busbars
- Bolted rear and top covers provide tool-based access
- Option: Coupling electrode for capacitive voltage detecting system
- Options: Possibility of installing the following components
  - Voltage transformers
  - Busbar earthing switch
  - Current transformers in the run of busbars

### **Connection compartment**

- Pressure relief upwards through rear pressure relief duct
- Suitable for connection of

   Single-core XLPE cables
   up to max. 6 x 500 mm2 per phase
  - Three-core XLPE cables up to max. 3 x 300 mm2 per panel
- Bars made of flat copper with bushings in a floor cover or fully-insulated bars including floor cover
- Shutters to be opened separately to permit cable testing
- · Earthing busbar
- · Connection from front or rear
- Option: Pressure-resistant floor cover
- Use of block-type current transformers
- Bolted rear covers of the connection compartment provide tool-based access for panels with connection from rear
- Interlocked high-voltage door and bolted partitions between connection compartment and switching-device compartment provide interlock- based and tool-based access for panels with connection from front

# Components at the panel connection (option)

- Coupling electrode for capacitive voltage detecting system
- Voltage transformers
  - Cast-resin insulated
  - Max. 3 x 1-pole
  - Fixed-mounted, without primary fuses
- Make-proof earthing switches
- With manual operating mechanism
- In addition to standard interlocking of earthing switch/circuit-breaker truck, optionally lockable or with electromagnetic interlock
- Surge arresters or limiters
   Surge arresters for protecting the switchgear against external overvoltages
   Surge limiters for protecting consumers against switching overvoltages

### Interlocks

- Interlocking conditions are satisfied according to IEC 62271-200 / VDE 0671-200
- Earthing switch can only be operated with circuitbreaker truck in test position
- Circuit-breaker truck can only be moved with circuit-breaker "OPEN" and earthing switch "OPEN"
- Mechanical coding on the circuit-breaker truck prevents insertion of similar circuitbreaker trucks for lower rated normal currents into panels with higher rated normal currents
- Interlocking of high-voltage door against circuit-breaker
  truck
- The high-voltage door can only be opened when the circuit-breaker truck is in test position
- Option: Electromagnetic interlocks

### Low-voltage compartment

- For accommodation of all protection, control, measuring and metering equipment
- Partitioned safe-to-touch from the high-voltage part
- Low-voltage compartment can be removed, bus wires and control cables are plugged in
- Option: Partition between panels (Simoprime)

### Low-voltage cables

- Control cables of the panel are flexible and have metallic covers
- Connection of switchingdevice truck and panel wiring to low-voltage compartment via 64-pole coded plug connectors
- Bus wires are pluggable from panel to panel
- Option: Fire-resistance control wiring 1 (Simoprime A4)



### **SIMOPRIME A4**

Benefits	Features
Saves lives	<ul> <li>All switching operations including emergency manual operations with high-voltage door closed</li> <li>Interlocking between high-voltage door and switching devices</li> <li>Rack-in, rack-out operations of the circuit-breaker truck with high-voltage door closed</li> <li>Metallic, earthed shutters and partitions, partition class: PM (metallic partition)</li> <li>Internal arc tested design up to 25 kA, 1 s, according to IEC 62271-200</li> <li>Use of vacuum circuit-breakers</li> </ul>
Peace of mind	<ul> <li>Factory-assembled, type-tested switchgear according to IEC 62271-200</li> <li>Type testing of the circuit-breaker inside the panel</li> <li>Use of standard, world-wide available components</li> <li>Use of maintenance-free vacuum circuit-breakers</li> <li>Quality management according to DIN EN ISO 9001</li> <li>Design based on global best practice sharing and experience</li> <li>More than 300,000 air-insulated switchgear panels from Siemens in operation world-wide</li> </ul>
Increases productivity	<ul> <li>Use of metallic, earthed shutters and partitions between the compartments ensures highest loss of service continuity of the switchgear (LSC2B according to IEC 62271-200) during maintenance</li> <li>Use of maintenance-free vacuum circuit-breakers</li> </ul>
Saves money	Use of maintenance-free vacuum circuit-breakers

### **SIMOPRIME**

Benefits	Features
Saves lives	<ul> <li>All switching operations including emergency manual operations with high-voltage door closed</li> <li>Interlocking between high-voltage door and switching devices</li> <li>Rack-in, rack-out operations of the circuit-breaker truck with high-voltage door closed</li> <li>Metallic, earthed shutters and partitions, partition class: PM (metallic partition)</li> <li>Internal arc tested design up to 40 kA, 1 s, according to IEC 62271-200, VDE 0671-200</li> <li>Use of vacuum circuit-breakers</li> </ul>
Peace of mind	<ul> <li>Factory-assembled, type-tested switchgear according to IEC 62271-200</li> <li>Type testing of the circuit-breaker inside the panel</li> <li>Use of standard, world-wide available components</li> <li>Use of maintenance-free vacuum circuit-breakers</li> <li>Quality management according to DIN EN ISO 9001</li> <li>Design based on global best practice sharing and experience</li> <li>More than 300,000 air-insulated switchgear panels from Siemens in operation world-wide</li> </ul>
Increases productivity	<ul> <li>Use of metallic, earthed shutters and partitions between the compartments ensures highest loss of service continuity of the switchgear (LSC2B according to IEC 62271-200) during maintenance</li> <li>Use of maintenance-free vacuum circuit-breakers</li> </ul>
Saves money	Use of maintenance-free vacuum circuit-breakers

### Standards (March 2008)

The switchgear complies with the relevant standards and specifications applicable at the time of type tests.

In accordance with the harmonization agreement reached by the EU countries, their national specifications conform to the IEC standard.

### Type of service location

The switchgear can be used for indoor installation in accordance with IEC 61936 (Power installations exceeding 1 kV AC) and VDE 0101

- Outside lockable electrical service locations at places which are not accessible to the public. Enclosures of switchgear can only be removed with tools.
- Inside lockable electrical service locations. A lockable electrical service location is a place outdoors or indoors that is reserved exclusively for housing electrical equipment and which is kept under lock and key. Access is restricted to authorized personnel and people who have been properly instructed in electrical engineering. Untrained or unskilled people may only enter under the supervision of authorized. Personnel or properly instructed people.

### Overview of standards

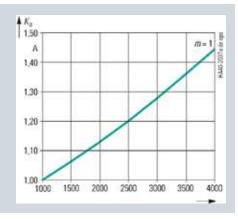
		IEC standard	VDE standard	EN standard
Switchgear	SIMOPRIME	IEC 62271-1	VDE 0671-1	EN 62271-1
		IEC 62271-200	VDE 0671-200	EN 62271-200
Devices	Circuit-breaker	IEC 62271-100	VDE 0671-100	EN 62271-100
	Vacuum contactor	IEC 60470	VDE 0670-501	EN 60440
	Disconnector and earthing switch	IEC 62271-102	VDE 0671-102	EN 62271-102
	HV HRC fuses	IEC 60282	VDE 0670-4	EN 60282
	Voltage detecting systems	IEC 61243-5	VDE 0682-415	EN 61243-5
Degree of protection	-	IEC 60529	VDE 0470-1	EN 60529
Insulation	-	IEC 60071	VDE 0111	EN 60071
Instrument transformers	Current transformer	IEC 60044-1	VDE 0414-1	EN 60044-1
	Voltage transformer	IEC 60044-2	VDE 0414-2	EN 60044-2
Installation	-	IEC 62271	VDE 0101	-

### Table - Dielectric Strength

Rated voltage (rms value)	kV	7.2	12	15	17.5
Rated short-duration power-frequency withstand voltage (rms value)					
- Across isolating distances	kV	23	32	39	45
- Between phases and to earth	kV	20	28	35	38
Rated lightning impulse withstand voltage (peak value)					
- Across isolating distances	kV	70	85	105	110
- Between phases and to earth	kV	60	75	95	95

### Altitude correction factor Ka

For site altitudes above 1000m. the altitude correction factor Ka is recom-mended. depending on the actual site altitude above sea level.



Rated short-dur. power-freq. withstand volt. to be selected for site altitudes>1000m

- ≥ Rated short-duration power-frequency withstand voltage up to ≤ 1000m· Ka
- Rated lightning impulse withstand volt. to be selected for site altitudes > 1000m
- ≥ Rated lightning impulse withstand voltage up to ≤1000m· Ka

### Example:

1800msite altitude above sea level 12 kV switchgear rated voltage 75 kV rated lightning impulse withstand voltage Rated lightning impulse withstand voltage to be selected 75 kV · 1.10 = 82.5 kV.

### Result:

According to the above table, a switchgear for a rated voltage of 17.5 kV is to be selected.

### **Dielectric Strength**

- The dielectric strength is verified by testing the switchgear with rated values of short duration powerfrequency withstand voltage and lightning impulse withstand voltage according to IEC 62271-1/ VDE 0671-1 (see table "Dielectric Strength").
- The rated values are referred to sea level and to normal atmospheric conditions (1013 hPa, 20 °C, 11 g/m3 humidity in accordance with IEC 60071/ VDE 0111).
- The dielectric strength decreases with increasing altitude. For site altitudes above 1000 m (above sea level) the standards do not provide any guidelines for the insulation rating. Instead, special arrangements apply to these altitudes.
- Site altitude
  - As the altitude increases, the dielectric strength in air decreases due to the decreasing air density. This reduction is permitted up to a site altitude of 1000 m according to IEC and VDE.
  - For site altitudes above 1000m, a higher insulation level must be selected. It results from the multiplication of the rated insulation level for 0 to 1000 m with the altitude correction factor Ka.

# Standards

### Standards, specifications, guidelines

### **Terms**

"Make-proof earthing switches" are earthing switches with short-circuit making capacity according to

- IEC 62271-102 and
- VDE 0671-102/ EN 62271-102a

### **Internal Arc-Classification**

- Protection of operating personnel by means of tests for verifying the internal arc classification
- Internal arcing tests must be performed in accordance with IEC 62271-200/ VDE 0671-200
- The switchgear complies with criteria 1 to 5 specified in the mentioned standards for the basic version up to 40 kA.
- · Definitions of the criteria:
- Criterion 1

Correctly secured doors and covers do not open. Limited deformations are accepted.

- Criterion 2

No fragmentation of the enclosure. Projection of small parts up to an individual mass of 60 g are accepted.

- Criterion 3

Arcing does not cause holes in the accessible sides up to a height of 2 m.

Criterion 4

Horizontal and vertical indicators do no ignite due to the effect of hot gases.

Criterion 5

The enclosure remains connected to its earthing point.

### **Current-Carrying-Capacity**

- According to IEC 62271-1/ VDE 0671-1 and IEC 62271-200/ VDE 0671-200 current carrying capacities refer to the following ambient air temperatures:
- Maximum of 24-hourmean + 35°C
- Maximum + 40 °C
- The current-carrying capacity of the panels and busbars depends on the ambient air temperature outside the enclosure.
- To attain the maximum rated normal currents, the panels are provided with natural or forced ventilation.

# Climate and Environmental Influences

The switchgear may be used, subject to possible additional measures, under the following environmental influences and climate classes:

**Environmental Influences** 

- Natural foreign materials
- Chemically active pollutants
- Small animals

Climate classes

- 3K3
- 3K5

The climate classes are classified according to IEC 60721-3-3.

# Protection against solid foreign bodies, Electric shock and Ingress of water

SIMOPRIME switchgear fulfills acc. to the standards

- IEC 62271-200
- IEC 60529
- VDE 0470-1
- VDE 0671-200

The following degrees of protection:

 Enclosure: IP 4X, IP 5X (protection against solid foreign bodies)

IP X1, IP X2 (protection against ingress of water)

Compartments:

IP 2X (protection against solid foreign bodies)

Higher degree of protection for enclosure on request.



# Comments

Market	
Notes:	
If not stated otherwise on the	
individual pages of this catalog, we reserve the right to include	
modifications, especially regarding	
the stated values, dimensions and weights. Drawings are not binding.	
All product designations used are	
trademarks or product names of Siemens AG or other suppliers.	
If not stated otherwise, all dimensions in this catalog are	
given in mm.	
The information in this document	
contains general descriptions of	
the technical options available, which do not always have to be	
present in individual cases. The required features should	
therefore be specified in each	
individual case at the time of closing the contract.	

# Hai Nam Automation Technology JSC.

### Responsible for:

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# Comments

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